

# INCOMPATIBLE CHEMICALS

## CHEMICAL COMPATIBILITY CHART

Below is a chart adapted from the CRC Laboratory Handbook which groups various chemicals into 23 groups with examples and incompatible chemical groups. This chart is by no means complete but it will aid in making decisions about storage. For more complete information please refer to the MSDS/SDS for the specific chemical.

Group	Name	Example	Incompatible Groups
1	Inorganic Acids	Hydrochloric acid Hydrofluoric acid Hydrogen chloride Hydrogen fluoride Nitric acid Sulfuric acid Phosphoric acid	2,3,4,5,6,7,8,10,13,14,16,17,18,19,21,22,23
2	Organic acids	Acetic acid Butyric acid Formic acid Propionic acid	1,3,4,7,14,16,17,18,19,22
3	Caustics	Sodium hydroxide Ammonium hydroxide solution	1,2,6,7,8,13,14,15,16,17,18,20,23
4	Amines and Alkanolamines	Aminoethylethanolamine Aniline Diethanolamine Diethylamine Dimethylamine Ethylenediamine 2-Methyl-5-ethylpyridine Monoethanolamine Pyridine Triethanolamine Triethylamine Triethylenetetramine	1,2,5,7,8,13,14,15,16,17,18,23
5	Halogenated Compounds	Allyl chloride Carbon tetrachloride Chlorobenzene Chloroform Methylene chloride Monochlorodifluoromethane 1,2,4-Trichlorobenzene 1,1,1-Trichloroethane Trichloroethylene Trichlorofluoromethane	1,3,4,11,14,17

Group	Name	Example	Incompatible Groups
6	Alcohols Glycols Glycol Ether	1,4-Butanediol Butanol (iso, n, sec, tert) Diethylene glycol Ethyl alcohol Ethyl butanol Ethylene glycol Furfuryl alcohol Isoamyl alcohol Methyl alcohol Methyl amyl alcohol Propylene glycol	1,7,14,16,20,23
7	Aldehydes Acetaldehyde	Acrolein Butyraldehyde Crotonaldehyde Formaldehyde Furfural Paraformaldehyde Propionaldehyde	1,2,3,4,6,8,15,16,17,19,20,23
8	Ketones	Acetone Acetophenone Diisobutyl ketone Methyl ethyl ketone	1,3,4,7,19,20
9	Saturated Hydrocarbons	Butane Cyclohexane Ethane Heptane Paraffins Paraffin wax Pentane Petroleum ether	20
10	Aromatic Hydrocarbons	Benzene Cumene Ethyl benzene Naphtha Naphthalene Toluene Xylene	1,20
11	Olefins	Butylene 1-Decene 1-Dodecene Ethylene Turpentine	1,5,20
12	Petroleum Oils	Gasoline Mineral Oil	20
13	Esters	Amyl acetate Butyl acetates Castor oil Dimethyl sulfate Ethyl acetate	1,3,4,19,20

Group	Name	Example	Incompatible Groups
14	Monomers Polymerizable Esters	Acrylic acid Acrylonitrile Butadiene Acrylates	1,2,3,4,5,6,15,16,19,20,21,23
15	Phenols	Carbolic acid Cresote Cresols Phenol	3,4,7,14,16,19,20
16	Alkylene Oxides	Ethylene oxide Propylene oxide	1,2,3,4,6,7,14,15,17,18,19,23
17	Cyanohydrins	Acetone cyanohydrin Ethylene cyanohydrin	1,2,3,4,5,7,16,19,23
18	Nitriles	Acetonitrile Adiponitrile	1,2,3,4,16,23
19	Ammonia	Ammonium Hydroxide Ammonium Gas	1,2,7,8,13,14,15,16,17,20,23
20	Halogens	Chlorine Fluorine	3,6,7,8,9,10,11,12,13,14,15,19,21,22
21	Ethers	Diethyl Ether THF	1,14,20
22	Phosphorus	Phosphorus, Elemental	1,2,3,20
23	Acid Anhydrides	Acetic anhydride Propionic anhydride	1,3,4,6,7,14,16,17,18,19

**For questions about incompatible chemicals, contact EH&S at 206.543.7262.**